



FUEL TYPE	MOUNT	LOCATION	PMD DEVICE
Xenon	Polar	Boss	no

The Xenon Propellant Tank is a composite overwrapped pressure vessel (COPV) with a liner constructed of a center cylinder welded to end domes and overwrapped with T1000 carbon fiber. The CP-70 titanium heads, and CP-3 cylinder have a nominal .032" membrane thickness. Mounting is provided by polar bosses located on the tank centerline axis.

ATK Part Number 80458-101
SIZE: 16.5" ID x 40.4" Long
ID is @ Ambient Temperature
SIZE: 419.1 mm ID x 1026.16 mm

ISO 9001 & AS 9100 REGISTERED

APPLICABLE DOCUMENTS	TANK CHARACTERISTICS	QUALIFICATION TESTS for 80458-1
----------------------	----------------------	---------------------------------

Acceptance Test Procedure	50-000625
Qualification Test Procedure	50-000626
QBS Report	See note 1
Fracture Analysis Plan	54-000230
Stress Analysis Report	54-000231
Qualification Test Report	56-000206
Range Safety Compliance Repor	56-000207
Cleaning	CPP 3970

Operating Pressure, psig	2,700	Total Volume, ci	7,300
Proof Pressure, psig	3,375	Prop Volume, ci	7,300
Cryo Proof, psig	No	Max Design Wt, lb	42.0
Design Burst Pressure, psig	4,130	Minimum Wall, in	0.032
Actual Burst Pressure, psi	5926 (80458-1)		

- Examination of Product, Preliminary
- Autofrettage
- Volumetric Measurement
- Proof Pressure Test
- Volumetric Measurement
- Strain Data Correlation
- Volumetric Capacity @ MEOP
- External Leakage Test
- Weight Measurement and Inspection
- Propellant Flow Rate Test
- MEOP Pressure Cycle Life Test
- Proof Pressure Cycle Life Test
- External Leakage Test
- Dynamic Testing Approval
- Sinusoidal Vibration Test
- Sine Burst Test
- Random Vibration Test
- External Leakage Test
- Thermal Cycling Test
- Random Vibration Test
- External Leakage Test
- Weld Quality Inspection
- Examination of Product, Final
- Burst Test

Notes:
 (1) QBS is included in Stress Anal Report 54-000231

TANK CHARACTERISTICS (Metrics)			
Operating Pressure, Bar	186.16	Total Volume, l	119.63
Proof Pressure, Bar	232.69	Prop Volume, l	119.63
Cryo Proof, Bar	No	Max Design Wt, kg	19.05
Burst Pressure, Bar	284.75	Minimum Wall, mm	0.813
Actual Burst Pressure, Bar	408.58		

FORGINGS

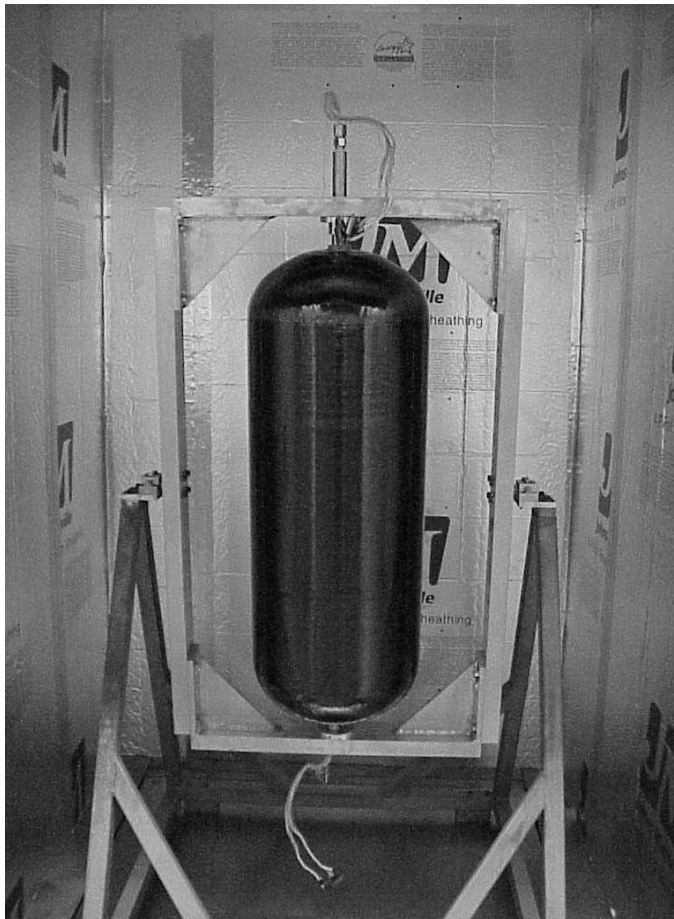
FORGINGS P/N
80-436061-1

TUBE TYPE AND SIZE

TRANS Ti to SS	SIZE
Customer Furnished	

TUBE TYPE AND SIZE (Metrics)

TRANS Ti to SS	SIZE
Customer Furnished	



ACCEPTANCE TESTS

- Examination of Product, Preliminary
- Autofrettage @ Ambient
- Volumetric Measurement @ Ambient
- Proof Pressure Test @ Ambient
- Volumetric Measurement @ Ambient
- Volumetric Capacity @ MEOP
- Boroscope Inspection
- Internal Vacuum Test
- External Leak Test
- Weld Quality Inspection
- Examination of Product, Final
- Final Clean